



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-742-043
Job Sheet 169781



Part No: D412-742-043

Job Qty: 1 ea

Part Name: Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/21/17

Job Tracking No:

Due Date: 2/16/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DART is about to discontinue this Tri-Beam Skidtube. This p/n will be superseded by D412-742-053. Estimated inventory readiness of new p/n Feb/March 2018. If del. date allows please recommend the new & improved product (Simon_12-2017). 09/20/2017JR Not Included Are The Saddles And Hardware. Oversized Item, Please Refer To Shipping Instructions.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/15/18	0.00	0.00	Start Up Container		
110	HandFinish	1 ps		2/16/18	0.00	3.50	HandFinish4		
120	QC	1 ps		2/16/18	0.00	0.00	QC5		JB
125	DC	1 ps		2/16/18	0.00	0.00	DC		
130	Packaging	1 ps		2/16/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea		2/16/18	0.00	0.00	QC21		

Part Op 110 - 1-Install tube together and seal them all the way around using Sikaflex 241/291. Ensure tube ends line-up with Descriptions: saddle holes for proper alignment. using 7/16" "T" Pins. A/R Sikaflex-241/-291 _____ Expiry date: _____
-Install wearplates as per Dwg D3391. Ensure that plastic washers are against wearplate, then topped with the SS washer. Seal all bolts with sikaflex except ones with inserts on inside of tube ,hand tighten only bolts with no sikaflex. A/R Sikaflex-241/-291 _____ Expiry date: _____ 3-Remove "T" pins once sikaflex is dry.
4-Coat all exposed hardware with LPS Procyon. Remove any excess off with MEK degreaser. A/R LPS Procyon _____
VERIFY FWD AND AFT SADDLE FIT DURING ASSEMBLY BY: _____ DATE: _____
125 - If D412-42-043 is a W/O on it's own, Photocopy bluefile and create labels per PPP D412-742-043 CHG007
130 - Identify and pack for shipping as per PPP D412-742-043 Location: _____ PPP Rev: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3C4A 5000533	24	2,845	0	0
	AN3C6A FM137361-1	4	289	0	0
	AN5C7A 5002954	10	227	0	0
	D3391-021 5017245	1	11	0	0
	D3391-023 5022222	1	18	0	0
	D3391-025 5014212	1	17	0	0
	D4095-041 F159367	1	19	0	0
	D4095-043 5027145	1	13	0	0
	D4095-045 F154305	1	9	0	0
	NAS1149C0332R	28	4,984	0	0
	NAS1149C0532R	10	376	0	0
	5014735				

Part Specifications

Specifications could not be found.

DART
AEROSPACE

5027540



Repl. Skidtube Fits LH or RH, High Gear, DART (Apical)
Tri-Bag Float Comp.

PART NO:
D412-742-043

Operation:
Start up Operation

Change No:
CHG007

Mfg Date: 12/29/17
Job No: 169781

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